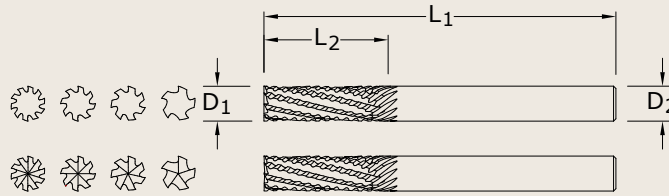


Tolerances (inch)

Diameter D₁ D₂
All +.000 / -.005 h6

Tolerances (mm)

Diameter D₁ D₂
All +0,00 / -0,13 h6



**SERIES 31
(FRACTIONAL)**

Cutting Diameter D ₁	Flute Length L ₂	Overall Length L ₁	Shank Diameter D ₂	Number of Flutes	End Style	Uncoated EDP No.	Di-NAMITE (TD) EDP No.
1/4	1	2-1/2	1/4	5	End Cutting	72954	72955
1/4	1	2-1/2	1/4	5	No End Cutting	72956	72957
5/16	1	2-1/2	5/16	7	End Cutting	72958	72959
5/16	1	2-1/2	5/16	7	No End Cutting	72960	72961
3/8	1-1/8	2-1/2	3/8	8	End Cutting	72962	72963
3/8	1-1/8	2-1/2	3/8	8	No End Cutting	72964	72965
1/2	1-1/2	3-1/2	1/2	10	End Cutting	72966	72967
1/2	1-1/2	3-1/2	1/2	10	No End Cutting	72968	72969

**SERIES 31M
(METRIC)**

Cutting Diameter D ₁	Flute Length L ₂	Overall Length L ₁	Shank Diameter D ₂	Number of Flutes	End Style	Uncoated EDP No.	Di-NAMITE (TD) EDP No.
6,0	25,0	63,0	6,0	5	End Cutting	82974	82982
6,0	25,0	63,0	6,0	5	No End Cutting	82975	82983
8,0	25,0	63,0	8,0	7	End Cutting	82976	82984
8,0	25,0	63,0	8,0	7	No End Cutting	82977	82985
10,0	28,0	63,0	10,0	8	End Cutting	82978	82986
10,0	28,0	63,0	10,0	8	No End Cutting	82979	82987
12,0	38,0	89,0	12,0	10	End Cutting	82980	82988
12,0	38,0	89,0	12,0	10	No End Cutting	82981	82989