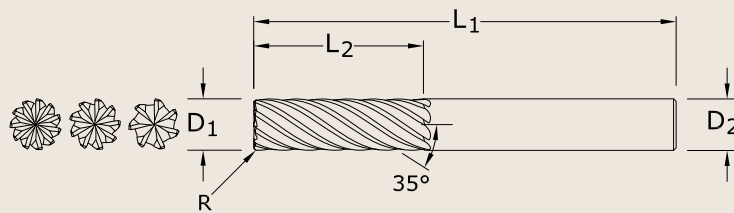


| TOLERANCES (mm) | | |
|-------------------------------|-----------------|----------------|
| DIAMETER | D ₁ | D ₂ |
| 6 - 25 | +0,000 / -0,050 | h6 |
| CORNER RADIUS TOLERANCES (mm) | | |
| R = +0,000 / -0,050 | | |



**SERIES 66MCR
(METRIC)**

| Cutting Diameter D ₁ | Length of Cut L ₂ | Overall Length L ₁ | Shank Diameter D ₂ | Corner Radius R | Number Flutes | Ti-NAMITE-A EDP No. |
|---------------------------------|------------------------------|-------------------------------|-------------------------------|-----------------|---------------|---------------------|
| 6 | 19 | 63 | 6 | 0.5 | 7 | 46627 |
| 8 | 20 | 63 | 8 | 0.5 | 7 | 46629 |
| 10 | 22 | 75 | 10 | 0.5 | 7 | 46632 |
| 12 | 26 | 83 | 12 | 1.0 | 9 | 46636 |
| 12 | 26 | 83 | 12 | 2.0 | 9 | 46638 |
| 12 | 26 | 83 | 12 | 3.0 | 9 | 46640 |
| 16 | 32 | 92 | 16 | 1.0 | 9 | 46641 |
| 16 | 32 | 92 | 16 | 2.0 | 9 | 46643 |
| 16 | 32 | 92 | 16 | 3.0 | 9 | 46645 |
| 20 | 38 | 104 | 20 | 1.0 | 11 | 46647 |
| 20 | 38 | 104 | 20 | 2.0 | 11 | 46649 |
| 20 | 38 | 104 | 20 | 3.0 | 11 | 46651 |
| 25 | 38 | 104 | 25 | 1.0 | 11 | 46654 |
| 25 | 38 | 104 | 25 | 2.0 | 11 | 46656 |
| 25 | 38 | 104 | 25 | 3.0 | 11 | 46658 |

